

M A N U A L B O M

TB106221356 - FC Cat1,LH,208v,Z-Ln,2"3M, TB
 221356-000

Item	Description	Qty	UM	Sub
2CE12221353.03	Elec - TBS100 208v/3ph/24VDC/Doors/N1	1	ea	002
TB11200000.02	Kit - Elec TBS100 19 & 7 PIN CABLE	1	ea	003
TB11200001.02	Kit - Discharge PE PNP/AB Sensor N12	1	ea	004
TB10500321.01	TBS100FC25/27 Belt Drive Siat Cat1&3	1	ea	005
TB10500325.01	Covers & Labels TBSFC-25/27 Cat1&3	1	ea	006
TB10500326.09	0-Line Adjust 35 Cat1&3 Ind. Reversed	1	ea	007
TB10500317.01	Pneum - TBSFC 24V Cat 1 & 3 No Indxr	1	ea	008
TB10500344.01	Upper FC 4-Pnt Adjst 27 Cat1&3 2007	1	ea	009
TB10500345.01	Upper FC 3M 2" Z-Line Cat1&3 2007	1	ea	010
TB10500322.01	Bottom 3M 2" TpHd 25 Cat1&3	1	ea	011
TB108221356	Parts - Customer Specific	1	ea	012
2TH0500001.02	Assy - 2" Accuglide II Head Retract	1	ea	013
2TH0500002.01	Assy - Tapehead Knife Retraction 2"	1	ea	014
TB10500357.01	Major Flap Plow Assy	1	ea	015

M A N U A L B O M

2CE12221353.03 - Elec - TBS100 208v/3ph/24vdc/Doors/N12

221356-002

Item	Description	Qty	UM	Sub
PE0050145	Strtr - Comb 5A-1-1.6a/OL 24VDC	2	ea	000
PE0100002G	Panel - 12P10 Galvanized	1	ea	000
PE0070413F	Pbtttn - Red Push-Pull 40MM AB800FP-MT	2	ea	000
PE0070418F	Block - Cntct NC W/Latch AB800F-PX	2	ea	000
PE0070242	Nmplt - "Emergency Stop" - A-B 800	2	ea	000
PE0000127	Lug - Ground 5 Point	1	ea	000
PA0110040	Label - Seton "Danger: Turn Off Main.	1	ea	000
TB10200079.51	Encl - Hole Layout TBS Nema 12	1	ea	000
PE0071286	Swtch - Sfty 1NO/1NC (QD) AB 440K-C21	2	ea	000
PE0071288	Cord - QD 6C Mini AC F 5m RA AB	2	ea	000
TB10300754.02	Bar - Door Switch Mounting	2	ea	000
PE0070417F	Block - Cntct NO W/Latch AB800F-PX10	4	ea	000
PE0070415F	Pbtttn - Green Flush AB800F	2	ea	000
PE0070262	Nmplt - "Sealer Start" 22mm	2	ea	000
PE0071193	PE - Fixed Focus AB (100) 42EFB1JBBE-	1	ea	000
PE0071206	Cord - QD 4C Micro DC F 10m ST AB	1	ea	000
PE0070350	Brkt - PE Mtg Right Angle Turck MB-	1	ea	000
PE0071276	Nmplt - "Bypass Bottom ON OFF" 800	2	ea	000
PE0070416F	Swtch - Sel 2 Pos A-B 800FP-SM22	2	ea	000
PE0100141	Encl - Pbtttn 4 Hole ROB CF4PB-2	1	ea	000
2CE0100223.08	Brkt - Pushbutton Station Mounting	1	ea	000
PE0100040	Seal - Hole Conduit 3/4" A-S075	1	ea	000
PE0100039	Seal - Hole Conduit 1/2" A-S050	2	ea	000

M A N U A L B O M

TB11200000.02 - Kit - elec TBS100 19 & 7 Pin Cable

221356-003

Item	Description	Qty	UM	Sub
PE0000411	Cord - QD 19 Cond Male Mencom MINP-19	1	ea	000
PE0000412	Rec - 19 Pin Female Mencom MIN-19FR-6	1	ea	000
PE0000413	Cord - QD 7C Male Remke 107B0200A	1	ea	000
PE0000414	Rec - 7 Pin Female Remke 107Q0030M	1	ea	000

M A N U A L B O M

TB11200001.02 - Kit - Discharge PE PNP/AB Sensor N12
 221356-004

Item	Description	Qty	UM	Sub
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PE0071239	PE - Retro/Polar QD AB LO 42EF-P2JBB-	1	ea	000
STD0200020.01	Rfltr - Tape 2" Long	1	ea	000
PE0070350	Brkt - PE Mtg Right Angle Turck MB-	1	ea	000
PE0071206	Cord - QD 4C Micro DC F 10m ST AB	1	ea	000

M A N U A L B O M

TB10500321.01 - TBS100FC25/27 Belt Drive Siat Cat 1& 3
 221356-005

BOM Item	Description	Qty	UM	Sub
1 PS0450181	Drive - 3M 800A Ext Assy RH	1	ea	000
2 PS0450182	Drive - 3M 800A Ext Assy LH	1	ea	000
3 2EZ0400050.02	Suprt - Drive Mounting	4	ea	000
4 2EZ0300198.01	Collar - Drive Support 1-1/8"	4	ea	000
5 TB10100289.05	Chanl - TBS100FC-25 Drive Mounting	1	ea	000
6 TB10100289.06	Chanl - TBS100FC-25 Drive Mounting	1	ea	000
7 TB10300752.01	Plate - Sprkt Keeper	4	ea	000

M A N U A L B O M

TB10500325.01 - Covers & Labels TNSFC-25/27 Cat 1 & 3

221356-006

BOM Item	Description	Qty	UM	Sub
1 TB10100286.03	Door - TBS100FC 2005 (Plexi)	1	ea	000
2 PA0010023	Handl - Standard Pull Type	2	ea	000
3 PA0010049	Latch - Door SouthCo C3-810	4	ea	000
4 PA0010089	Hinge - Lift-Off Door Positioning (L	2	ea	000
5 PA0010090	Hinge - Lift-Off Door Positioning (R	2	ea	000
6 PA0110001	Label - "Caution: Starts Automatica	3	ea	000
7 PA0110003	Label - "Warning: Moving parts can..	3	ea	000
9 TB10100287.03	Cover - Rear TBS100FC 2005 (Plexi)	1	ea	000
11 STD0300030.01	Brkt - Hinge Mounting	4	ea	000
21 PA0000008-UL	Nmplt - Combi Packaging UL Version	1	ea	000
22 PA0110009	Label - "Combi Packaging Systems"	1	ea	000
25 PA0010117	Cap - 7/8" Dia. Hole Black Plastic	1	ea	000
26 PA0010190	Cap - End for 2" Sq. Tube (10-14 ga.	4	ea	000
32 TB10300821.01	Bar - Cover Mounting	2	ea	000
33 TB10100309.03	Cover - Infeed	1	ea	000
34 PA0110600.TBS1	TBS100 FC Front End Maintenance Manu	1	ea	000
35 TB10100286.13	Door - TBS100 w/ cutout (Plexi)	1	ea	000
36 TB10100287.04	Cover - Rear TBS100FC 2005 (Plexi)	1	ea	000
PA0110052	Label - "Danger: Shock & Arc Flash..	1	ea	000

M A N U A L B O M

TB10500326.09 - 0-Line Adjust 35 cat 1 & 3 Ind. Reversed

221356-007

BOM Item	Description	Qty	UM	Sub
1 2BE0200010.13	Sprkt - Height Adjustment (PT0350020	2	ea	000
2 2BE0300372S	Brg - Std Magazine Chain Take Up	2	ea	000
3 PT0290006	Collr - 5/8"ID X 3/8" Wide Shaft	1	ea	000
4 PT0310017	Chain - #35 (roller)	6	ft	000
5 2BE0200011.01	Handl - Std. Mag Height Adj Crank RH	2	ea	000
6 TB10300734.04	Shaft - Drive & Btm TpHd Assy Suprt	2	ea	000
7 TB10300391.06	Block - 1" Dia. Slide	4	ea	000
8 2EZ0300027.01	Plate - Magazine Slide Adj.(Lock Dow	6	ea	000
9 TB10300463.01	Nut - Drive Adjustment	3	ea	000
10 TB10100025	Brkt - "O" Line Acme Nut Extension	1	ea	000
11 2BE0300362.47	Thread - Acme 2G 5/8-8 (33" Lg CRS)	1	ea	000
12 TB10300391.01	Block - 1" Dia. Slide	2	ea	000
13 PT0310023	Link - #35 Connector	1	ea	000
15 PT0345074	Brg - Oil Flange 5/8 x 7/8 x 5/8	6	ea	000
16 TB10300106.05	Suprt - Bottom Adjustment Bearing	2	ea	000
17 2BE0300362.124	Thread - Acme 2G 5/8-8 (17" Lg)	1	ea	000
21 2BE0300362.01	Thread - Acme 2G 5/8-8 (35" Lg.)	1	ea	000
190 PA0130012.09	Indtr - Pos. Count. Vert. 5/8 1"M CC	1	ea	000
200 PA0130012.15	Indtr - Pos. Coun. Horiz 5/8 (1/2"CC	1	ea	000

M A N U A L B O M

TB10500317.01 - Pneu - TBSFC 24V Cat 1 & 3 No Indxr
 221356-008

Item	Description	Qty	UM	Sub
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PN0180404	Valve - 1/4" Sft Start/Main Air/FR 24	1	ea	000
PN0180101	Cntrl - Flow, Muffler 1/4"NPT	2	ea	000
PA0020001	Ftg - Plug 1/8" Pipe	1	ea	000
TB10300744.01	Bar - TBS100FC Main Air Valve Mtg	1	ea	000
PE0070350	Brkt - PE Mtg Right Angle Turck MB-	1	ea	000
TB10300882.02	Bar - Rail Slide PE Mounting	1	ea	000
PA0010134.02	Knob - Thumb Screw M5 (.8) x 10mm lg	2	ea	000
PN0180331.02	Valve - Mac 811C-PM-591JM-152=532A 24	1	ea	000
PN0190023	Mfflr - Bronze 1/4" NPT	2	ea	000

M A N U A L B O M

TB10500344.01 - Upper FC 4-Pnt Adjst 27 Cat 1 & 3 2007
 221356-009

BOM Item	Description	Qty	UM	Sub
1 TBS0300428.04	Block - Height Adjust Brass	4	ea	000
2 TBS0300441.03	Spacr - Upper Adjust	4	ea	000
3 PT0345073	Brg - Oil Flange 5/8 X 7/8 X 1/2	4	ea	000
4 PT0349020	Brg - Ball Thrust EW-5/8	4	ea	000
5 2BE0200011.01	Handl - Std. Mag Height Adj Crank RH	1	ea	000
6 2BE0300338.85	Spacr - SST(3/4"OD X 33/64"ID X 3/8"	2	ea	000
7 PT0345056	Brg - Oil Flange 1/2 x 5/8 x 11/16	2	ea	000
8 A242823-028	Fstnr - 1/2" x 1-1/4" Shldr Bolt	2	ea	000
9 TB10300743.15	Tube - Upper Assy Supprt 2007	2	ea	000
10 TBS0300425.13	Assy - 29.1/2" Acme w/Sprkt 4 Handle	1	ea	000
11 TBS0300425.12	Assy - 28" Acme w/Single Sprkt 35 Ch	3	ea	000
12 2BE0200010.21	Sprkt - Height Adjustment (PT0350020	2	ea	000
13 PA0130012.09	Indtr - Pos. Count. Vert. 5/8 1"M CC	1	ea	000
14 PT0290006	Collr - 5/8"ID X 3/8" Wide Shaft	4	ea	000
15 PT0310017	Chain - #35 (roller)	15	ft	000
17 PT0310023	Link - #35 Connector	1	ea	000
18 2DP0300015.78	Spacr - Delrin(1" X 11/32" X 1-1/2"L	4	ea	000
20 PA0010076	Cap - End for 1-1/2 x 2" x 1/8" Tube	4	ea	000

M A N U A L B O M

TB10500345.01 - Upper FC 3M 2" Z-Line cat 1 & 3 2007

221356-010

BOM Item	Description	Qty	UM	Sub
1 2BE0300338.04	Spacr - Alum(3/4"ODx15/32"IDx1/2"lg)	1	ea	000
2 TBS0400017.18	Foldr - Minor Flap SST FC-25	1	ea	000
3 PN0160100	Cyl - SR 1-1/2" x 5"	1	ea	000
4 PN0160101	Brkt - Bimba Pivot D-229	1	ea	000
5 PN0150034	Uniball - 7/16 Female Ball Rod End	1	ea	000
6 PN0150002	Uniball - 3/8 Female Ball Rod End	2	ea	000
7 TB10100184.02	Bar - Flap Control 23"	2	ea	000
8 TB10100205.01	Foldr - Rear Minor Flap (13 3/8")	1	ea	000
9 STD0300021.66	Plate - Angle End	1	ea	000
10 TB10400124.01	Pivot - Flap Kicker	1	ea	000
11 PA0000079	Wheel - Case Holding 2781T54	2	ea	000
12 TB10300728.01	Bar - TPHD Wldmt Attachment	2	ea	000
13 2BE0300254.05	Block - Clamp 1" (WD 4-HOLE) SST	2	ea	000
14 TBS0100022.12	Plate - Mounting Cylinder Kicker 200	1	ea	000
15 2DP0300015.19	Spacr - ALUM (1"OD X 11/32"ID X 3/4"	2	ea	000
16 TB10300663.06	Plate - Compression Wheel Mounting	2	ea	000
17 PA0010016	Cap - End For 1-1/2" Square Tube	4	ea	000
18 PA0010009	Handl - Ratchet 3/8-16 x 1" Lg	2	ea	000
20 A242823-031	Fstnr - 1/2" X 1-3/4" Shldr Bolt	2	ea	000
21 TBS0300111S	Angle - Mounting Upper Sealer	1	ea	000
23 2BE0300338.92	Spacr - Alum(3/4"OD X 11/32"ID X 3/1	4	ea	000
24 TB10300332.35	Suprt - Upper Frame 2007	2	ea	000
25 TB10100334.04	Plate - Mounting Non- Anodized	1	ea	000
26 PA0140004	Guide - 40 x 40 Bearing, Short	4	ea	000
27 PA0140021.29.0	Extrs - 40 x 40 x 29" Lg, w/ End Tap	2	ea	000

M A N U A L B O M

TB10500345.01 - Upper FC 3M 2" Z-Line cat 1 & 3 2007

221356-010

BOM Item	Description	Qty	UM	Sub
28 FBL0300060.06	Plate - Adjustment Nut	1	ea	000
29 TB10300463.01	Nut - Drive Adjustment	1	ea	000
31 2BE0200011.01	Handl - Std. Mag Height Adj Crank RH	1	ea	000
32 TB10300867.01	Bar - Tape Holder Guide	2	ea	000
33 TB10300868.03	Block - Tape Head Support 3"	1	ea	000
34 TB10300449.27	Bar - Flap Control Mounting 3" SST	1	ea	000
35 TB10100285.17	Side - TPHD Holder TBS100FC & XL LH	1	ea	000
36 TB10100285.18	Side - TPHD Holder TBS100FC & XL RH	1	ea	000
37 FBL0300035.11	Plate - Position Indicator Mounting	1	ea	000
38 STD0300021.323	Plate - Angle End	1	ea	000
39 PT0345073	Brg - Oil Flange 5/8 X 7/8 X 1/2	1	ea	000
40 2BE0300362.114	Thread - Acme 2G 5/8-8 (25 3/4" Lg.)	1	ea	000
42 PT0290006	Collr - 5/8"ID X 3/8" Wide Shaft	2	ea	000
43 PT0349019	Brg - Oil Thrust 5/8 x 1 x 1/8	1	ea	000
50 STD0300028.77	Spacr - Shaft W/Thru Hole 3/4"Lg	2	ea	000
51 TB10200011.12	Rail - Mounting TBS100FC 2004 (24")	1	ea	000
52 A242423-018	Fstnr - 3/8" x 1/2" Shldr Bolt	2	ea	000
410 PA0130012.15	Indtr - Pos. Coun. Horiz 5/8 (1/2"CC	1	ea	000
2BE0300338.87	Spacr - Alum(3/4"OD X 11/32"ID X11/1	1	ea	000

M A N U A L B O M

TB10500322.01 - Bottom 3M 2" TpHd 25 Cat 1 & 3

221356-011

BOM Item	Description	Qty	UM	Sub
1 TB10300733.05	Rail - Bottom Tape Head 2"/3" 3M	1	ea	000
2 TB10300733.06	Rail - Bottom Tape Head 2"/3" 3M	1	ea	000
3 TB10300392.05	Bar - Rail Mounting Spacer	2	ea	000
4 TB10300140.11	Spacr - Case Suprt Rail (5-3/16Lg SS	1	ea	000
5 STD0300028.25	Spacr - Shaft W/Thru Hole	12	ea	000

M A N U A L B O M

TB108221356 - Parts - Customer Specific

221356-012

Item	Description	Qty	UM	Sub
TB10400018.03	Ftblt - Swivel Caster Mtg 1" x 9"	4	ea	000
PT0290022	Collr - 1" Two Piece Shaft	4	ea	000
PS0450073	Head - 3M Accuglide 2" (UpperRH,Lower	1	ea	000
PS0450077	Head - 3M Accuglide 2" (UpperLH,Lower	1	ea	000
PT0320173	Motor - 1/2HP/113R/3PH PS-Gear Bodine	2	ea	000
STD0300028.21	Spacr - Shaft W/Thru Hole	1	ea	000
PA0000076	Castr - CarryMaster AC-1000F	4	ea	000
2CE0100223.08	Brkt - Pushbutton Station Mounting	1	ea	000
PN0180331.02	Valve - Mac 811C-PM-591JM-152=532A 24	1	ea	000

M A N U A L B O M

2TH0500001.02 - Assy - 2" Accuglide II Head Retract
 221356-013

Item	Description	Qty	UM	Sub

2TH0200001.01	Spacer - Spring Mod For Head Retract	1	ea	000
3TH0200003.02	Cyl - Modified For Head Retract Assy	1	ea	000
3TH0300003.01	Spacr - Cylinder	2	ea	000
M-PN0000004	Ftg - Quick Disconnect Female	2	ea	000
2TH0200002.01	Spacer - Spring Mod For Head Retract	1	ea	000
M-PN0180011	Ftg - Quick Disconnect Male (Panel Mn	2	ea	000
3TH0300001.01	Clevis - Cylinder Rod End	2	ea	000
PN0180205	Cntrl - Flow 1/4" Union	1	ea	000
3TH0300002.01	Mount - Cylinder	1	ea	000
2TH0300013.01	Spacer - Tape Head Retract	2	ea	000

M A N U A L B O M

2TH0500002.01 - Assy - Tapehead Knife retraction 2"

221356-014

Item	Description	Qty	UM	Sub

M-PA0010007.00	Tubing - Clear PVC 1/4" ID x 5/8" OD	2	ea	000
2TH0100001.01	Brkt - Knife Assist Cylinder Mounting	1	ea	000
6TH0300001.01	Rod - Cylinder End For Knife Assist	2	ea	000
M-PN0160003	Cyl - Bimba 3/4" Bore x 1/2" Stroke	1	ea	000

M A N U A L B O M

TB10500357.01 - Major Flap Plow Assy

221356-015

Item	Description	Qty	UM	Sub
TB10300723.02	Brkt - Major Flap Guide Mounting	2	ea	000
2DP0300015.51	Spacr - ALUM (1"OD X 7/32"ID X 7/16"	2	ea	000
PA0010134	Knob - Thumb Screw M5 (.8) x 25mm lg	2	ea	000
TB10300882.04	Bar - Rail Slide Single	2	ea	000
PCV0100130.09	Brkt - Pivot	2	ea	000
PT0344031	Brg - Oil Slv 3/8 x 1/2 x 3/8	2	ea	000
TB10200011.11	Rail - Mounting-Major Flap Guide	2	ea	000