Passwords and Procedures

**Flat bagger**

System is now in password-protected state (settings are grayed out in “Format Parameters”).

1. To enable editing of settings, press “Enable Adjust” on home screen (bottom right).
2. This prompts you to enter password “PROGR.”
3. Settings in the “Format Parameters” screen can now be changed.
4. Cycle power in order to lock the machine back down (settings will be grayed out again).

**GOH bagger**

Some screens require a password for access from the Setup Screen. There are 3 password levels that allow access to different screens:

1. Level 1 (Operator): 443
   1. Most restricted level
2. Level 2 (Supervisor, Maintenance): 9125
   1. Can access machine setup to jog axes and test I/O
3. Level 3 (Engineer): 151944
   1. Can change specific settings such as servo controls. Should be avoided.